Applicable	e standard							
Operating temperature		nge	-35°C to +85°C(Note	te	orage mperature range	-10°C to +60°C(Note3)		
Rating	Operating humidity range Voltage Applicable Connector		hum		orage Imidity range	40 % to 70 %(Note3)		
					urrent	1 A		
			DF13-*DS-1.25		Applicable DF13(G)-263 Contact DF13-3032			
			Spe	cification	าร			
lt	em		Test method		Re	quirements	QT	AT
Construc	tion	•					•	
General examination		Visually and by measuring instrument.			According to drawing.			Χ
Marking		Confirmed visually.						Х
Electric c	haracteris	tics			<u>.</u>		•	
Contact resistance		100 m A (DC or 1000 Hz).			30 mΩ MAX.			_
nsulation res	sistance	100 V DC.			500 MΩ MIN.			_
Voltage proof	f	500 V AC for 1 min.			No flashover or breakdown.			_
Mechanio	cal charact	eristics						
Mechanical o	peration	50 times insertions and extractions.			① Contact resistance: 30 mΩ MAX.② No damage, crack or looseness of parts.			_
Vibration		Frequency 10 to 55 Hz, single amplitude 0.75 mm, at 2 h, for 3 directions.			 No electrical discontinuity of 1μs. No damage, crack or looseness of parts. 			_
		490 m/s ² duration of pulse 11 ms at 3 times for 3 directions.				·	Х	_
Environm	nental char	acterist	tics		<u>.</u>		•	
Rapid change of temperature		Temperature -55 \rightarrow 15 to 35 \rightarrow +85 \rightarrow 15 to 35 °c Time 30 \rightarrow 2 to 3 \rightarrow 30 \rightarrow 2 to 3 min. Under 5 cycles.			 Contact resistance: 30mΩ MAX. Insulation resistance: 500 MΩ MIN. No damage, crack or looseness of parts. 			_
Damp heat (Steady state)		Exposed at 40 ± 2 °c, 90 to 95 %, 96 h.				·	Х	_
Resistance to soldering heat		1) Reflow soldering «Reflow area» 250°C MAX 10 sec MAX 230°C MIN 60 sec MAX «Preheating area» 170°C to 190°C 60 sec to 120 sec Put through in reflow furnace twice, leave in ambient temperature and humidity for 1 hour. 2) Manual soldering Soldering iron temperature :300°C, Soldering time : 3sec. No strength on contact.			No deformation of case of excessive looseness of the terminals.			
•			at solder temperature, insertion duration, 3sec.		Solder shall cover a minimum of 95 % of the surface being immersed.			_
Note 2:No con Note 3:Apply t	o the condition o	f long term serating temp	urrent. storage for unused products befor perature and humidity range is app on of revisions	blied for interim	storage during transporta	ation. Checked	Dat	e
6		•						
	erwise speci	fid , refer	to IEC 60512.		Approved	HS. OKAWA	16. 05.	16
					Checked TS. FUKUSHIMA		16. 05. 14	

	Count	Description of revisions		Designed		Checked	Date	
Δ	7							
Unless otherwise specifid , refer to IEC 60512.				Approved		HS. OKAWA	16. 05. 16	
				Checked		TS. FUKUSHIMA	16. 05. 14	
				Designed		YK. YAMAGUCHI	16. 05. 14	
					Drawn	MI. SAKIMURA	16. 05. 13	
	Note QT:Qualification Test AT:Assurance Test X:Applicable Test			Drawing no.		ELC-367982-82-00		
1	RS S	Specification sheet	Pa	art no.	DF13EA-*DP-1. 25V (82)		(82)	
1.0		Hirose electric co., ltd.		de no.	CL536		<u>^</u> 1/1	