

4

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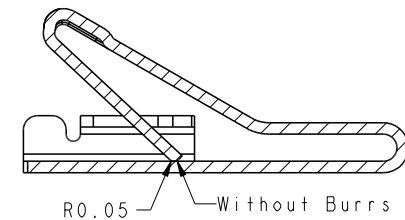
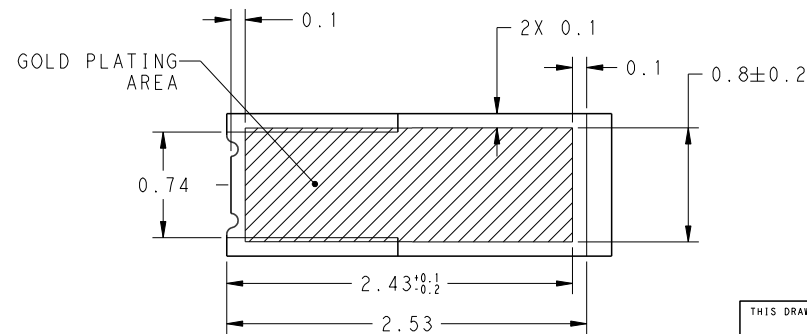
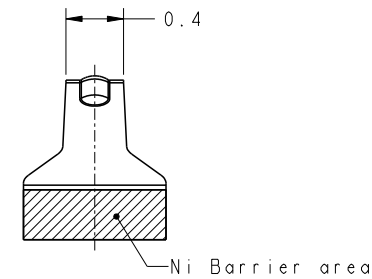
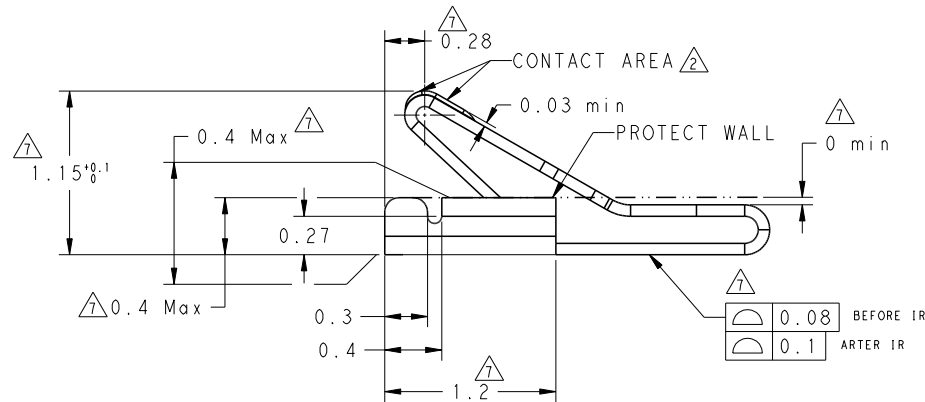
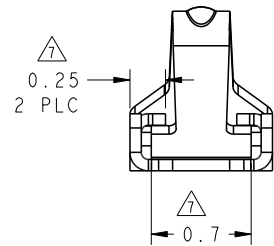
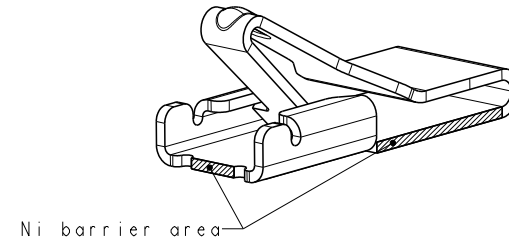
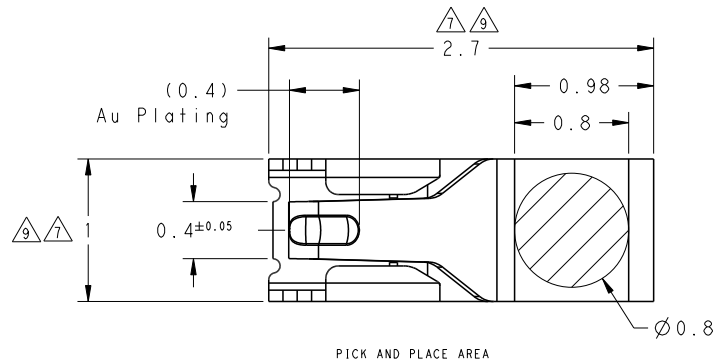
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1

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REVISIONS

P	LYR	DESCRIPTION	DATE	DWN	APVD
	A1	REVISED	27MAY2019	J.J	W.H



$\triangle 1$	2329497-3
$\triangle 2$	2329497-2
PLATING	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	02JAN2018	TE Connectivity	
DIMENSIONS:		CHK	02JAN2018		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	02JAN2018	NAME	
mm		PRODUCT SPEC	WENKE HE		
± 0.1 0-PLC ± 0.1 1-PLC ± 0.1 2-PLC ± 0.1 3-PLC ± 0.1 4-PLC ± 0.1 ANGLES ± 0.0001 FINISH ± 0.0001		APPLICATION SPEC	WENKE HE	SIZE CAGE CODE DRAWING NO A2 - C=2329497	
MATERIAL		WEIGHT	0.004g		
		CUSTOMER DRAWING	SCALE	24:1	SHEET 1 OF 3 REV A1

4

3

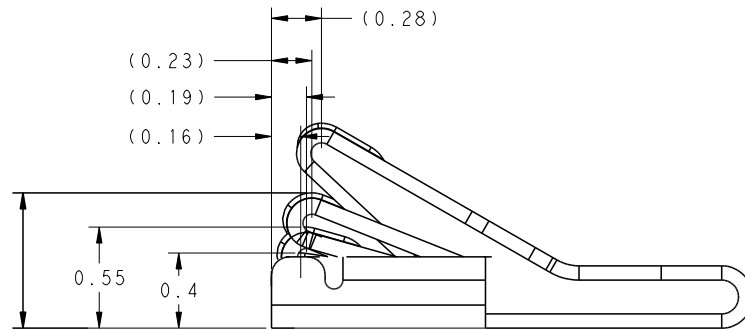
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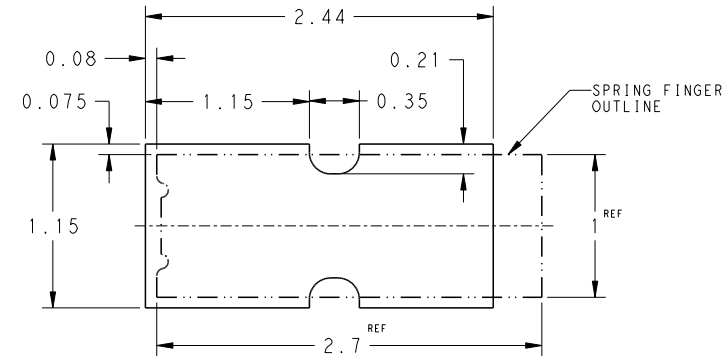
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P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



0.75



SCALE 40:1
RECOMMENDED PCB FOOTPRINT AND METAL MASK
TOL. ± 0.02

NOTE:

- 1 MATERIAL: SUS301 K1500, THK: 0.08 mm.
- 2 FINISH:
NICKEL PLATE ALL OVER 0.002 mm~0.0076 mm THK.
GOLD PLATE AREA 0.00025 mm MIN.THK. AT CONTACT AREA;
GOLD PLATE AREA 0.000075~0.0002 mm MIN.THK.
AT SOLDERING AREA.NEED HAVE SEALING PROCESS AFTER PLATING.
- 3 PERMITTED BURR 0.05 mm MAX.
- 4 NFORCE OF 0.40~0.75mm 0.5N MIN.(READ FROM RETURNED CURVE)
- 5 WORKING POSITION: 0.4~0.75 mm.
- 6 LLCR: 30 m Ω MAX. AT INITIAL, AND THE CHANGED LLCR
NOT GREATER THAN 20 m Ω AFTER TEST.
- 7 KEY CHARACTERISTIC PER STANDARD OPERATING PROCEDURE 407-55.
- 8 DURABILITY: 1500 CYCLES, THE NORMAL FORCE IS 0.4N MIN
(READ FROM RETURN CURVE)
- 9 FEATURES IDENTIFIED AS STATISTICALLY TOLERANCED (ST) SHALL BE
PRODUCED WITH STATISTICAL PROCESS CONTROLS.
- 10 SALT SPRAY SPEC: EIA-364-26B TEST CONDITION B 24H.
PUT THE PRODUCT FLAT IN SALT SPRAY BOX.
CONTACT AREA HAS NO CORROSION, DISCOLORING AND OTHER DEFECT.
- 11 FINISH:
NICKEL PLATE ALL OVER 0.002 mm~0.0076 mm THK.
GOLD PLATE AREA 0.0006 mm MIN.THK. AT CONTACT AREA;
GOLD PLATE AREA 0.000075~0.0002 mm MIN.THK.
AT SOLDERING AREA.NEED HAVE SEALING PROCESS AFTER PLATING.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN JONE JI 02JAN2018		TE Connectivity	
CHK WENKE HI 02JAN2018		NAME		1.15H LOWER PROFILE SPRING FINGER	
APVD WENKE HI 02JAN2018		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
APPLICATION SPEC		RESTRICTED TO		SCALE 24:1 SHEET 2 OF 3 REV A1	
MATERIAL		WEIGHT 0.004g		CUSTOMER DRAWING	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:			
3-PLC 0.1		3-PLC 0.1			
2-PLC 0.1		2-PLC 0.1			
1-PLC 0.1		1-PLC 0.1			
ANGLES FINISH 95°					

4

3

2

1

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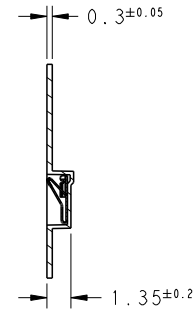
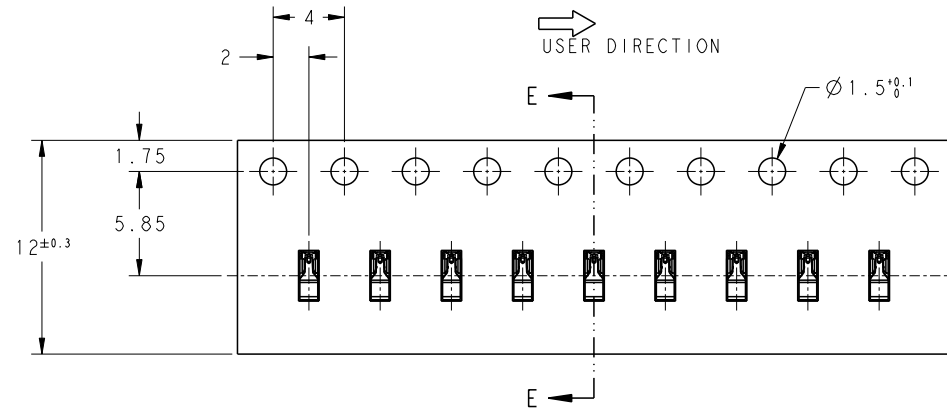
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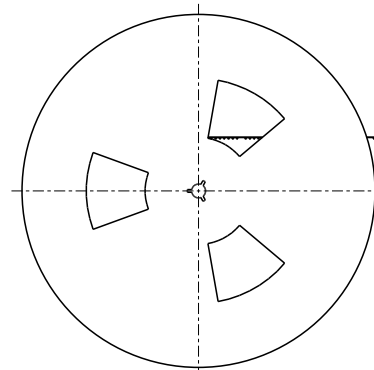
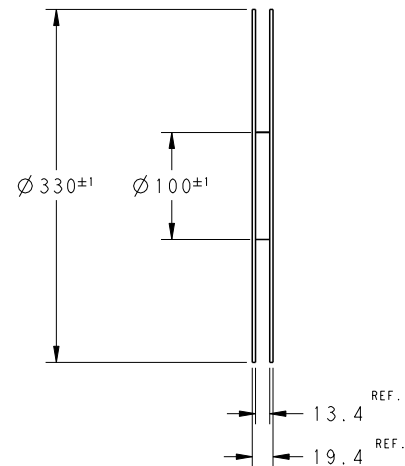
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REVISIONS

P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



SECTION E-E



500 POCKETS WITHOUT CHARGE WITH CHAR XXXXX EA/1 REEL 500 POCKETS WITHOUT CHARGE

165°~180°
PEELING ANGLE
0.1~1.3N(300mm/min)
PEELING STRENGTH

1000mm REF
WEEDING THE COVER TAPE.

NOTE:

PACKAGE QUANTITY: 10,000 PCS PER REEL.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JONE JI 02JAN2018		TE Connectivity	
CHK: WENKE HI 02JAN2018		NAME: WENKE HI 02JAN2018		1.15H LOWER PROFILE SPRING FINGER	
APVD: WENKE HI 02JAN2018		PRODUCT SPEC:		SIZE: A2	
APPLICATION SPEC:		WEIGHT: 0.004g		CAGE CODE: -	
MATERIAL: -		CUSTOMER DRAWING		DRAWING NO: C=2329497	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.1		RESTRICTED TO: 3 OF 3	
ANGLES: 90°		FINISH: 35°		SCALE: 24:1	
				SHEET: 3 OF 3	
				REV: A1	